

SOUTH PRODUCTION NOTES

Sept 16, 2015
7-3 Shift notes

BASF EMPLOYEES
291 Last Recordable
223 Last Lost Time

#1 MED / AI 3952:

Several batches made but holding until feed can start (calciner needs to exhaust to Trimer but Trimer is down for cleaning/maintenance).

#1 RC / AI 3952:

Calciner is not lit, but hopper was filled with 8 drums of older AI 3952 rescreen material. Should be starting this later on midnight shift or beginning day shift.

Need to exhaust to Trimer but Trimer is down for cleaning/maintenance week of 9/14/15. NOTE: stages 1 and 2 on trimer were acid washed early Wednesday morning.

#2 MED line / Cu 0860:

Restarted line on afternoon shift. Justin would like 6 batches total. Afternoon made 2, midnight shift did not get started until around 4:30 am. May still need to make several more batches on day shift to reach 6 total batches.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

Calciner is empty, hold for Justin's instructions.

#3 MED line / D 1716:

Continue batches. Do not accumulate wet mix...if that happens, contact Bodmann for instructions to get back to mixer.

#3 RC / D 1716:

Continue feeding as feed is available.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Out of feed, holding for PK-repairs.
Feed end vacumax filters were changed on 9/4/15 day shift.

#6 RC & Dryer / D 1781:

We are currently out of buggies to feed beginning midnight shift. Shirmer was called, but did not respond/did not show up for late afternoon buggy lift. Ray did contact GL Scoggins at 4:45 am and they will be here to lift first thing day shift Wed.

West Pfaudler / 4601

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Should be able to start later in the week.

East Pfaudler/ D 1781:

Batch made midnight shift. Should be backed up (pfaudler and hopper full) and need buggy lift first thing Wednesday.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Gredeco will be back on Wednesday to work on the PK. They cleaned out the inside of the blender to their satisfaction and will be applying the patch on Wednesday.

The deck and floor were cleaned on afternoon shift.

When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

HF pump install is complete. Lucas inspected piping but did not perform any pressure testing. Grodecki was to write work order for this and any other necessary maintenance/contractor checks before starting D 5206.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:

Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.

Cu-0860 repacking in screening room:

Continued repacking and paint touch-up on lot 340 drums. All available drums from lot 340 completed, but still cannot find drums 1-8 and 27. Currently working on lot 335 drums in pole barn, and Tuesday's truck load of 0860 drums (several mixed lots) moved to pole barn. **NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.**

These need to be updated on the green sheet. We need to include the lot and number of the drums inspected and then also the amount of drums that were repacked. (I.E. Lot 335 Dr 1-50, 4 drums repacked).

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

NOTE: BI Mill dust collector dumper lid has been fixed. However, the new seal needs to cure. Needed to leave down at least through second shift, was down midnight shift until late then tested a drum to check for leaks. Seems to be OK, start milling with manpower on day shift.

Harrop Kiln / AI 3920:

Shutting down. All material is finished.

Building 27 Belt Filter / 5020:

Belt has been replaced and trained. Afternoon shift started back up, brought down midnight shift for the luncheon but starting up again middle midnight shift. At 4:00 am starting strike #131.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont